

Material specification sheet

Saarstahl - 16MnCr5 - 16MnCrS5

Material No.:	Former brand name:	International steel grades:
1.7131	EC 80	BS: 527M17, 590M17 AFNOR: 16MC4, 16MnCr5 SAE: 5115
1.7139		

Material group: Case hardening steels according to DIN EN 10084

Chemical composition: (Typical analysis in %)	Steel	C	Si	Mn	Cr	S	other
	16MnCr5	0,16	0,25	1,15	0,95	<0,035	(Pb)
	16MnCrS5	0,16	0,25	1,15	0,95	0,020 0,035	(Pb)

Application: Alloyed case hardening steel for parts with a required core tensile strength of 800 - 1100 N/mm² and good wearing resistance as piston bolts, camshafts, levers and other vehicle and mechanical engineering components.

Hot forming and heat treatment:	Forging or hot rolling:	1100 - 850°C
	Normalising:	840 - 870°C/air
	Soft annealing:	650 - 700°C/furnace
	Carburising:	880 - 980°C
	Core hardening:	860 - 900°C/oil
	Intermediate annealing:	650 - 700°C
	Case hardening:	780 - 820°C/oil
	Tempering:	150 - 200°C

Mechanical Properties:	Treated for cold shearability, +S:	Shearable in as rolled condition
	Soft annealed, +A:	max. 207 HB
	Treated for strength, +TH:	156 - 207 HB
	Treated for ferrite and pearlite structure and hardness range, +FP:	140 - 187 HB

after hardening and tempering at 200°C:

Diameter d [mm]	d ≤ 16	16 < d ≤ 40	40 < d ≤ 100
Tensile strength R _m [N/mm ²]	min. 1000	min. 900	min. 700