CUSTOMER INFORMATION

CONSTRUCTION PRODUCTS REGULATION EFFECTIVE FROM 1 JULY 2013

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Directive, CPR, CPD, Declaration of Performance, DoP, CE-mark

With effect from 1 July 2013, the new Construction Products Regulation (05/2011 EU) superseded completely the previously transitionally applicable Construction Products Directive (89/106/EEC). Unlike the Directive, this regulation immediately became law throughout Europe. This customer information bulletin covers important items concerning orders for heavy plate which arise from this change.

Differences in comparison to Construction Products Directive (89/106/EEC)

The obligation to use CE-marked construction products and to apply Factory Production Control during production of these products continues in the Construction Products Regulations (305/2011 EU), as do the Conformity Procedures. The newly created Declaration of Performance (DoP) plays a pivotal role in the CPR; it states the performance of a specific construction product in terms of essential characteristics, which are specified in the relevant harmonised standard. In the case of heavy plate, these essential characteristics, and the required performance, are specified in the EN 10025 series of standards. The Declaration of Performance must conform to Appendix III of the CPR.

Under the provisions of the CPR, the CE-mark must, analogously to the Declaration of Performance, also be consistent with these essential characteristics.

In this context, it is IMPORTANT to note that the Declaration of Performance, unlike the inspection certificate, states only the performance of the product as required in accordance with the EN 10025 series of standards. It covers NEITHER measured results for the specific product NOR additional specifications agreed with the customer in the order. As previously, this information can be found only on the relevant inspection certificate.

Implementation

As from 1 July 2013, a direct link to the Description of Performance appropriate to the product supplied can be found on the inspection certificate below the CE-mark. This direct link to the applicable DoP thus implies ordering a CE-mark for the specific heavy plate.

Declaration of Performance via E-service

EXC 4 thickness tolerance class B has to be ordered.

It is also possible to download the Declaration of Performance applicable to a required heavy-plate product in three languages from the Dillinger Hütte GTS website at:

E-service->orders & documents

On this website, one also can get to the appropriate Declaration of Performance by an extended search on the basis of the following criteria:

- Keyword (e.g.: S460)
- Respective standard:
- Thickness tolerance class:
 According to EN 1090-2 chapter 5.3.2 typically the thickness tolerance class A (according to EN 10029) applies for the execution classes EXC 1 to EXC 3 while for
- Plant
- Language

The Dillinger Hütte GTS marketing department is at your disposal should you have any further questions on the above.

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